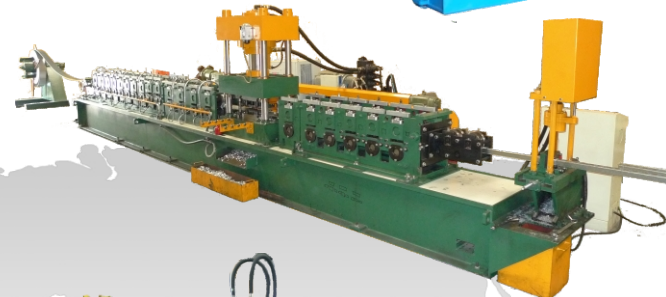
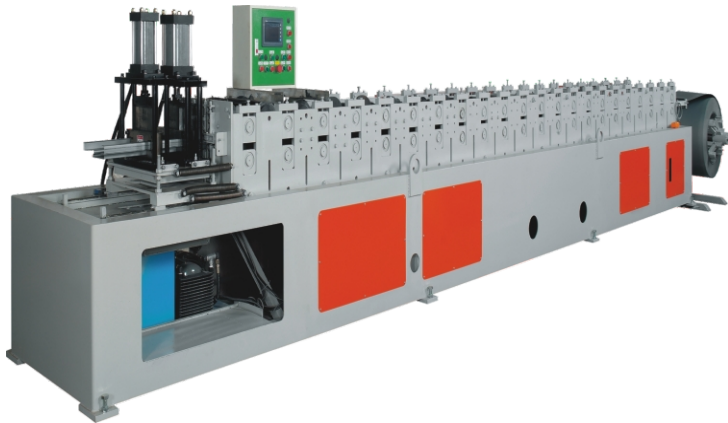
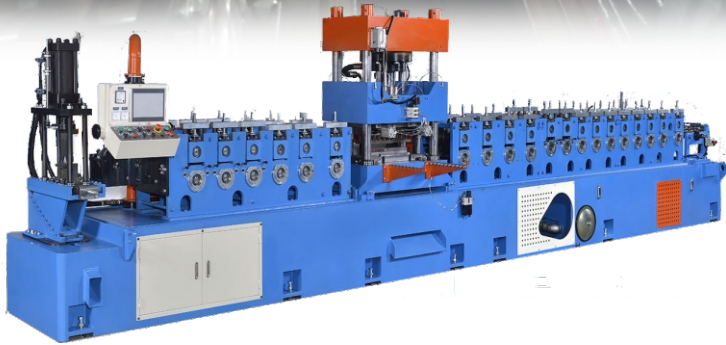


LIKEST

LIKE the beST

ROLL FORMING MACHINE Made in TAIWAN

APPLICATIONS :
Roof panel, siding, decking,
Purlin, track and stud,
cornerbead, ceiling T grids,
Shelving and racking,
highway guardrails,
Office furniture,
Automotive parts.

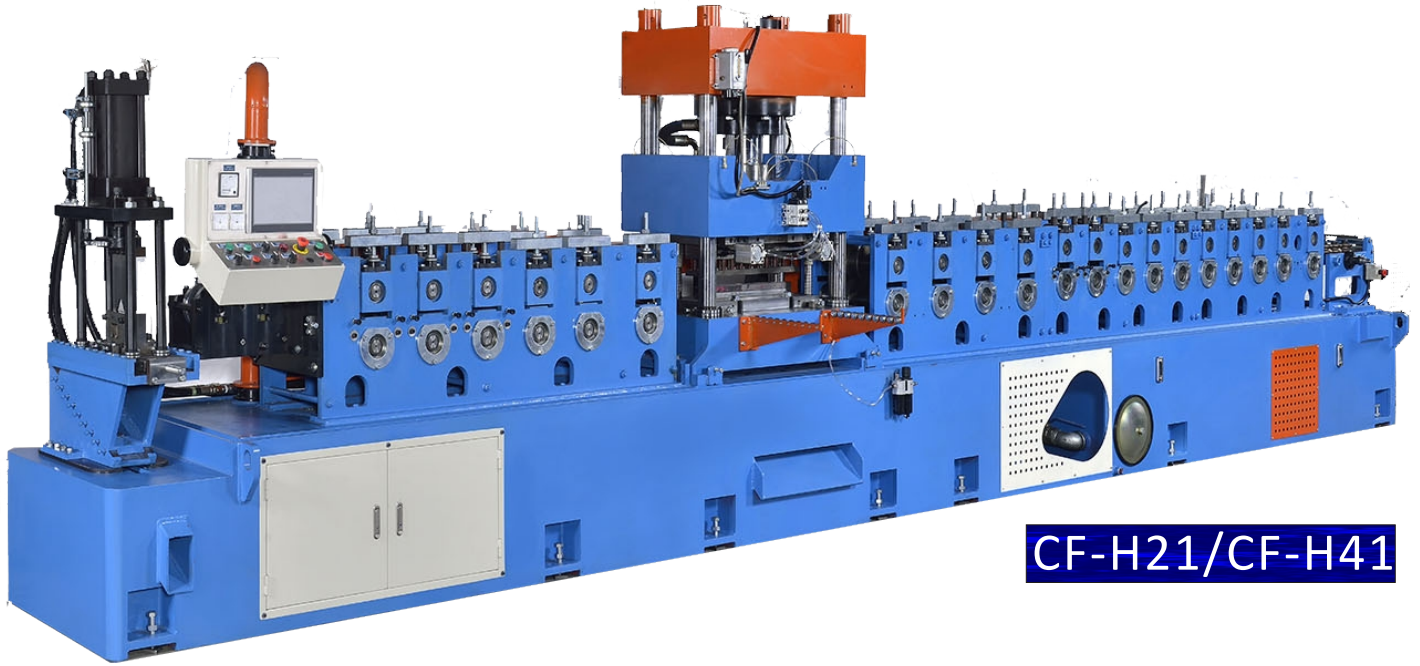


CisFun Technology Corp.

TEL:886-9-22061622,886-4-22924427 FAX:886-4-22912487
No. 37-4, Qingdao 1st St., North Dist. Taichung 40464 TAIWAN
www.likest.com www.punching-machine.com
email: sales@punching-machine.com info@likest.com

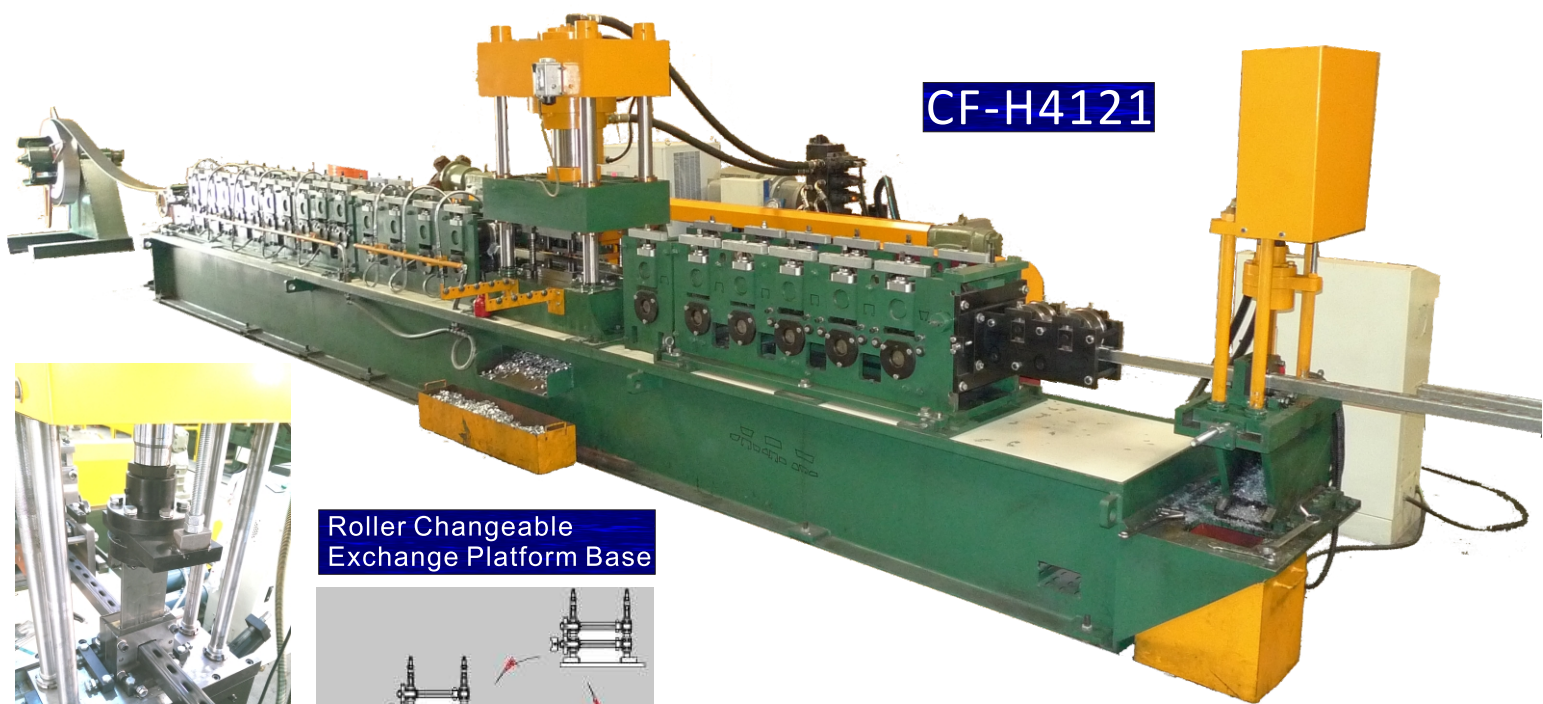


Strut 41x41 and 41x21 Roll Forming Machine

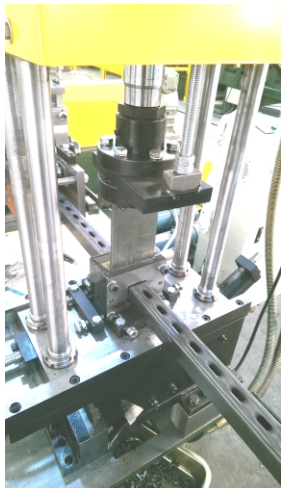


CF-H21/CF-H41

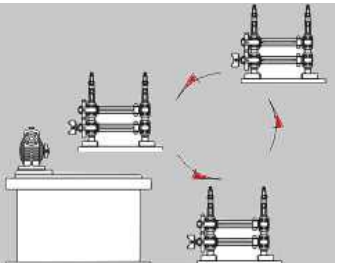
Punching Machine type	Machine Technical Information				Time @ Changing Different Size	Speed (Q'ty/Minute)
	Model No.	Size	Thickness	Description		
Hydraulic Press	CF-H41	41x41C	1.5~2.5 mm	Roll Forming Machine 1 Set + Hydraulic Press 1 Set	0	● 3 Meter * 2 pcs
	CF-H21	41x21C		Roll Forming Machine 1 Set + Hydraulic Press 1 Set		
	CF-H4121	41x41+41x21		Roll Forming Machine 1 Set + Hydraulic Press 1 Set (2 In 1, Quick Changing Platform)	15-30 minutes	● 6 Meter * 1 pc
60 Tons High Speed Power Press	CF-P41	41x41C	1.5~2.5 mm	Roll Forming Machine 1 Set + Power Press 1 Set	0	● 3 Meter * 4 pcs
	CF-P21	41x21C		Roll Forming Machine 1 Set + Power Press 1 Set		
	CF-P4121	41x41+ 41x21		Roll Forming Machine * 2 Sets + Power Press 1 Set (Change 41x41 & 41x21 By The RAIL)	5-15 minutes	● 6 Meter * 2 pcs



CF-H4121



Roller Changeable Exchange Platform Base





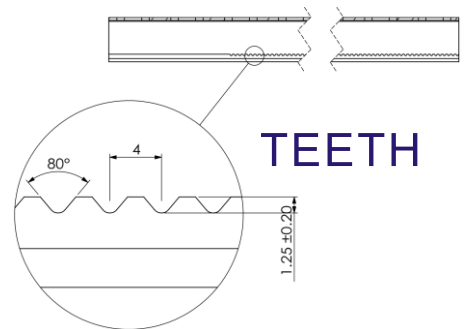
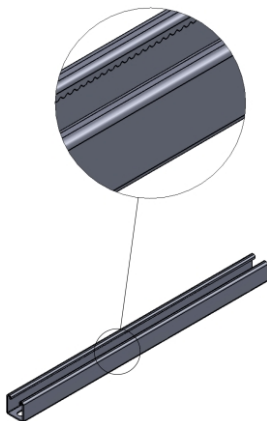
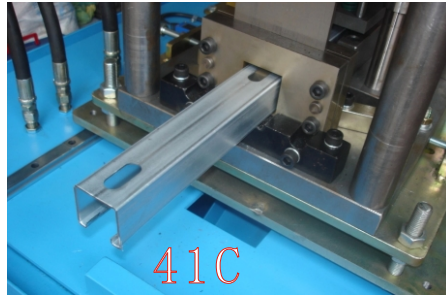
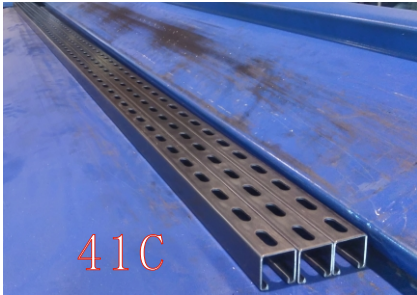
CF-P41/CF-P21:With 2 pressing machines



CF-P4121:With 1 pressing machine



With Rail to move 2 machines to match the press



Serration in the rail to secure hole of channel nut FCN and FHS Clix S
 Simple cutting and installation due to Stamped Grid Dimensions on the rail side

Any Machine Color / Thickness / Height / Width is Available

Galvanized Steel Walk Board Scaffolding Planks Roll Forming Machine



Features:

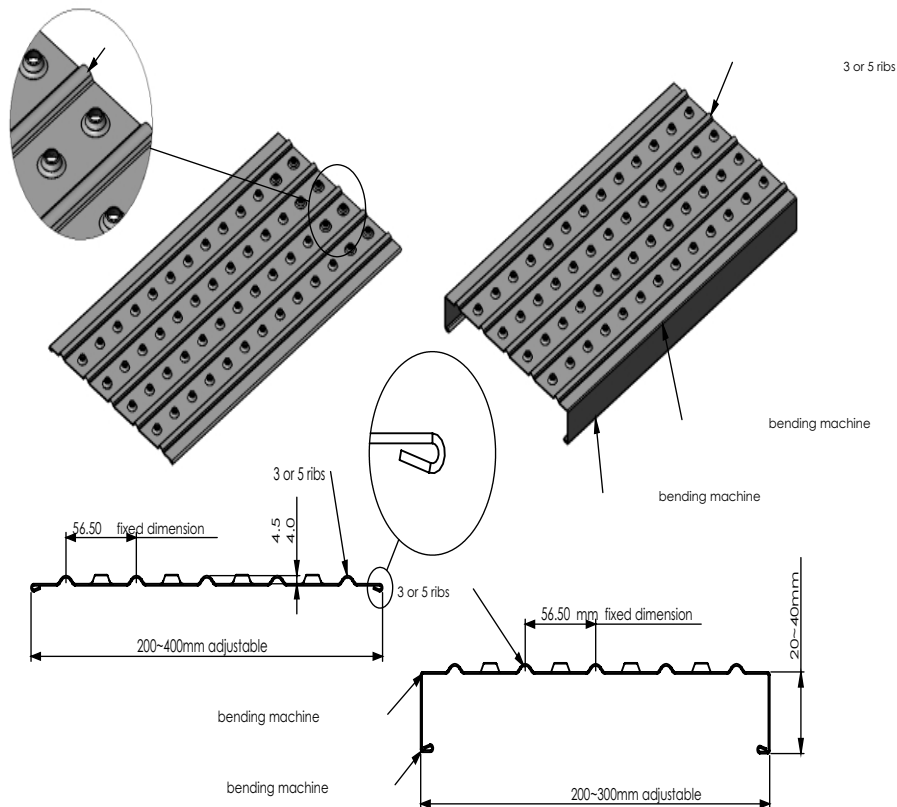
Metal Plank Walking Board Making Machine
 Suitable Material Thickness: 1.5 mm To 2.0 mm
 Suitable Coil Material: Carbon/Galvanized Steel
 Material Yield Strength: 235~350 MPa

Working process:

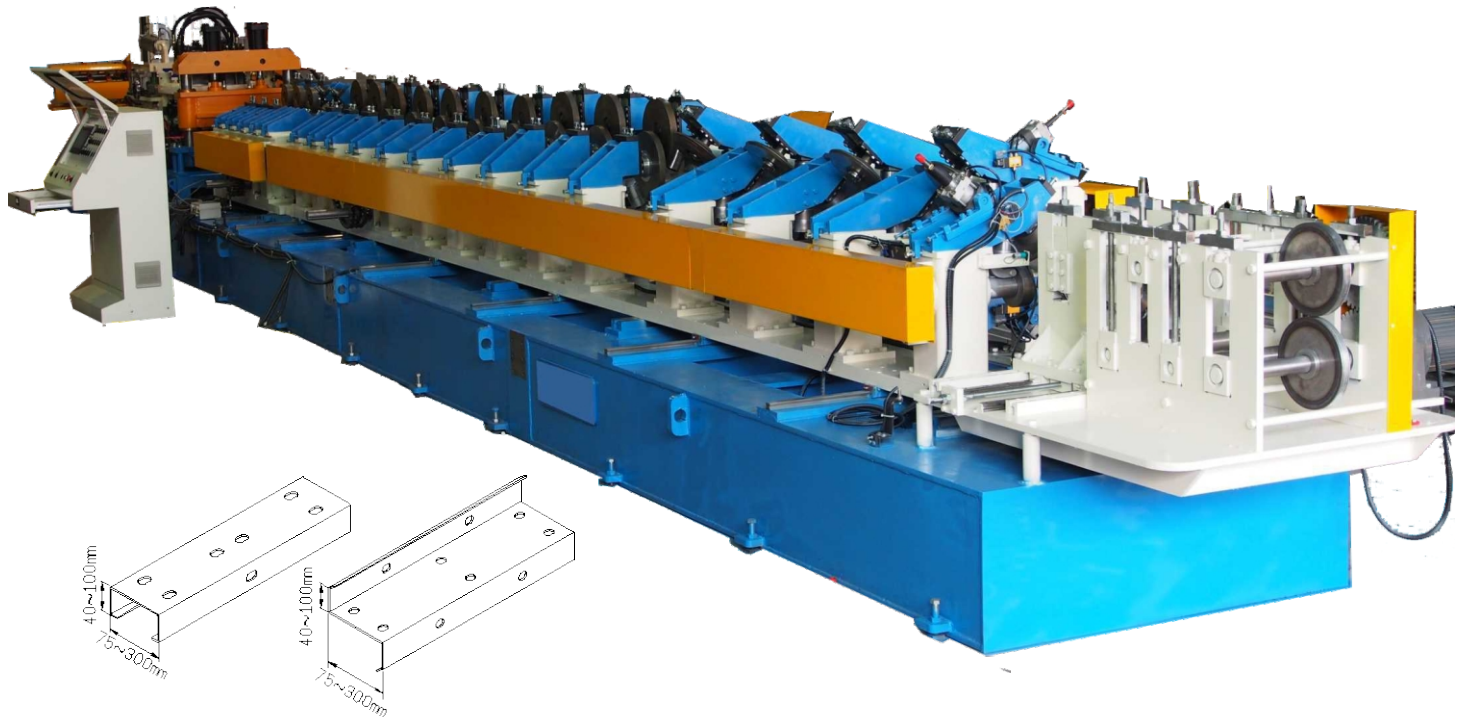
un-coiler (material feeding) > feeding > forming > punching > cutting

Composition of production line:

- Uncoiler
- Roll Forming machine
- Punching Machine
- Hydraulic Cutting System
- Control panel
- Hydraulic System
- Run out rack



C-Z 2 in 1 Profile Steel Purlin Roll Forming Machine



Features:

2-in-1 C-Z Profiles Machine with Electrical Adjustable (Height & Width)

Operator key in and then the control system to adjust the different sizes and thickness automatically.

You just push the button and the rollers will adjust the needed sizes without being adjusted by Operator automatically.

It takes about 5 minutes or so to adjust.

Operator chooses to produce C-purlin or Z-purlin, the machine will adjust the rollers to C-purlin or Z-purlin model automatically.

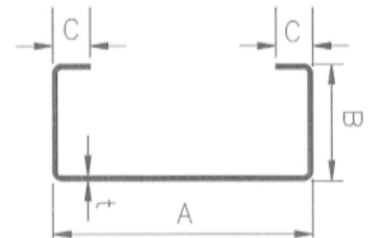
Forming process:

UNCOILER => PUNCHING => CUTTING => LEVELING => ROLL FORMING => RUN OUT RACK

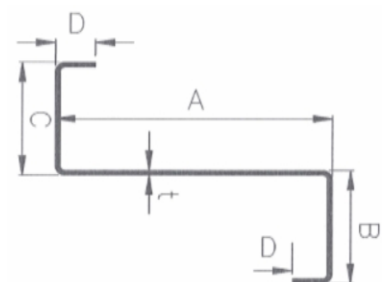
Composition of production line

- A. HYDRAULIC DECOILER
- B. NC FEEDER WITH 3 SETS HYDRAULIC PUNCHING MACHINE
- C. SPECIAL DESIGN HYDRAULIC CUTTING MACHINE
- D. ROLL FORMING MACHINE
- E. SPECIAL DESIGN HYDRAULIC SYSTEM FOR MAIN MACHINE
- F. PNEUMATIC TYPE RUN OUT RACK
- G. ELECTRICAL CONTROL PANEL for ROLL FORMING MACHINE

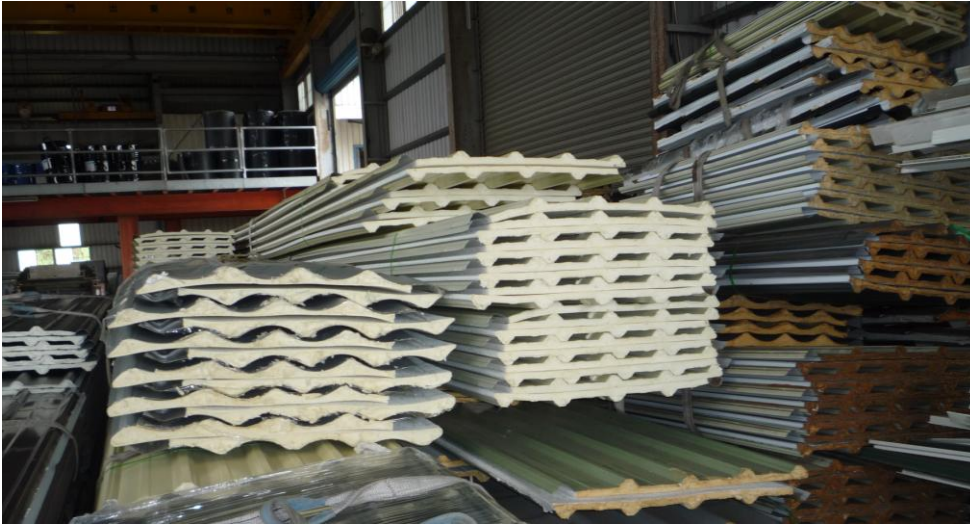
Forming capacity (Reference Only)				
A	B	C	t (mm)	
102	51	14 ~ 18	1.6 ~ 2.0	
127	51	14 ~ 18	1.6 ~ 2.0	
153	66	14 ~ 18	1.6 ~ 2.5	
175	71	14 ~ 18	1.6 ~ 2.5	
203	71	14 ~ 18	1.6 ~ 3.2	
225	78	16 ~ 22	1.6 ~ 3.2	
250	78	16 ~ 22	2.0 ~ 3.2	
300	96	18 ~ 25	2.0 ~ 3.2	



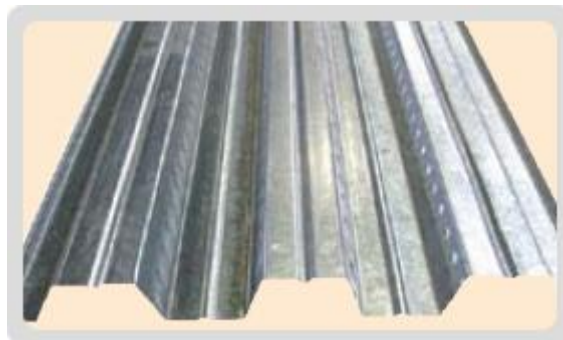
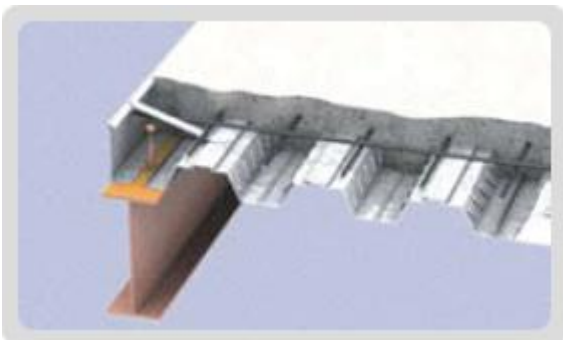
Forming capacity (Reference Only)				
A	B	C	D	t (mm)
102	57	51	14 ~ 18	1.6 ~ 2.0
127	57	51	14 ~ 18	1.6 ~ 2.0
153	68	62	14 ~ 18	1.6 ~ 2.5
175	74	68	14 ~ 18	1.6 ~ 2.5
203	74	68	14 ~ 18	1.6 ~ 3.2
225	78	72	16 ~ 22	1.6 ~ 3.2
250	78	72	16 ~ 22	2.0 ~ 3.2
300	100	93	18 ~ 25	2.0 ~ 3.2

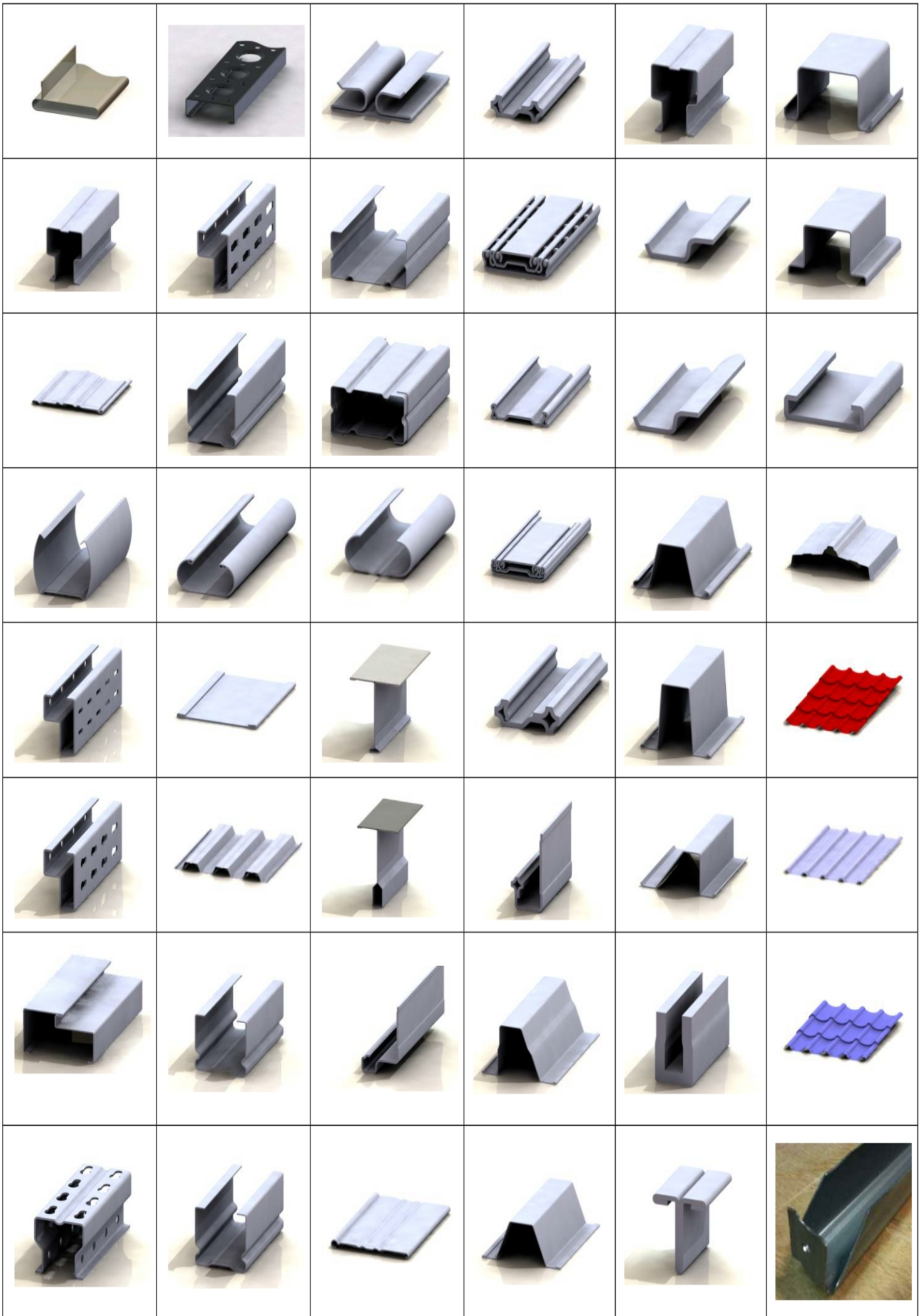


PU SANDWICH PANEL PRODUCTION LINE for Rigid Polyurethanes Foam (RPUF) Roof Panels



**POLYETHYLENE SANDWICH PANELS PRODUCTION LINE
FLOOR DECKING PANELS (STEP FLOOR STRUCTURE) ROLL FORMING
MACHINE for Composite Floor Decking Panels**





Various Roll Forming Profiles

各式滾輪成品

